

# WINE & SPIRITS PRODUCT BULLETIN



Experts in "What If..."

## 95# White Valencia Specialty Label Stock

Wausau Coated Products introduces 95# White Valencia; a specialty facestock that has a simple, yet ornate natural emboss pattern with an artistic stucco appearance. It is manufactured with wet strength properties to increase performance in moist environments and it is FSC® Certified. This label stock features i8017, an ultra-aggressive permanent adhesive designed to deliver ultimate adhesion to a variety of substrates and is water resistant. This chic label stock is a great choice for wine, spirits and craft beverages.

- **W032927 ~ HP Indigo Optimized 95# White Valencia w/Wet Strength / i8017 / 1.2 mil Clear PET**

For additional product information and to request samples, visit our website at [www.wausaucoated.com](http://www.wausaucoated.com) or contact our Customer Service Department at 800-345-8039.

### FACESTOCK DESCRIPTION: INDIGO OPTIMIZED 70# WHITE VALENCIA

Sophisticated white facestock that features a simple, yet ornate natural emboss pattern. It contains wet strength properties. Top coated and optimized for HP Indigo presses.

Basis Weight (25 x 38 /500), lbs.	95
Caliper, mils	7.8
Regulatory Compliances	FSC® Certified

### ADHESIVE DESCRIPTION: i8017

i8017 is an ultra-aggressive permanent adhesive designed for difficult-to-label surfaces. It offers excellent initial tack and ultimate adhesion to a variety of substrates. i8017 is UV resistant, water resistant and offers some solvent resistance.

Type	High Performance Acrylic
Classification	Acrylic
Minimum Application Temp °F	+20
Service Temperature Range °F	-20 to +300
Regulatory Compliances	California Prop 65, CONEG, Natural Rubber Latex Free, REACH, RoHS, FDA 21 CFR 175.105, FDA 21 CFR 175.125 Table 2 D-G, FDA 21 CFR 176.180

### LINER DESCRIPTION: 1.2 MIL CLEAR PET

A clear polyester film liner with high strength and durability. Typically used for high speed automatic roll-to-roll applications.

Caliper, mils	1.2
Yield, sq. in/lb	16,500
Tensile Strength, MD / TD, psi	29,900 / 29,900
Haze, %	3.5%
Elongation at break, MD / TD %	100 / 100
Shrinkage at 302°F/30 min. MD/TD %	2 / 0.4



**Shelf life:** One year when stored at 72° F / 50% RH

Note: All product specifications are for informational use only. For more details visit [www.wausaucoated.com](http://www.wausaucoated.com)